

What is claimed is:

1. An abrasive substrate provided removably between an abrasive member and a head portion of a carry type abrasive machine,

wherein the abrasive substrate is formed of a
5 synthetic resin molded member which is formed by a single material, and

one portion is different in hardness to another portion of surface to which the abrasive member is attached.

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2. The abrasive substrate according to claim 1, wherein the abrasive substrate is jointed to the head portion, and

a portion where is contact with the head portion is
15 lower than a portion where is not contact with the head portion in hardness of the surface to which the abrasive member is attached.

3. The abrasive substrate according to claim 1,
20 wherein a hardness in a peripheral portion of the abrasive substrate is lower than a hardness in a central portion excluding the peripheral portion.

4. The abrasive substrate according to claim 3,
25 wherein the central portion has a bolt insertion hole for

inserting a bolt which is used to fix the abrasive substrate to the head portion, and projections disposed around the bolt insertion hole.

5 5. The abrasive substrate according to claim 1, wherein the abrasive substrate is formed by a rotating disk.

6. The abrasive substrate according to claim 1, wherein the abrasive substrate is formed by a vibrating polygonal
10 plate.

7. The abrasive substrate according to claim 6, wherein each hardness of portions where are respectively close to vertexes of the abrasive substrate is lower than a hardness
15 of a central portion excluding the portions where are close to vertexes.

8. The abrasive substrate according to claim 1, wherein the abrasive member is an abrasive cloth or an abrasive
20 paper.

9. The abrasive substrate according to claim 1, wherein a difference in the hardness between the central portion and the peripheral portion is regulated by a concavo-convex
25 formed on a surface at a fixing side to the head portion of

the carry type abrasive machine.

10. The abrasive substrate according to claim 9, wherein
the concavo-convex is formed by a plurality of rib-shaped
5 projections molded on the same plane.

11. The abrasive substrate according to claim 10, wherein
the rib-shaped projections are extended radially from a
support central part of the head portion of the carry type
10 abrasive machine toward a periphery.

12. The abrasive substrate according to claim 11, wherein
the rib-shaped projections are formed in a multistage from
the support central part toward the periphery.

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13. The abrasive substrate according to claim 10, wherein
the rib-shaped projections are extended along a plurality
of concentric circles around a support center of the head
portion of the carry type abrasive machine.

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14. The abrasive substrate according to claim 11, wherein
the rib-shaped projections are extended along a plurality
of concentric circles around a support center of the head
portion of the carry type abrasive machine.

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15. The abrasive substrate according to claim 10, wherein a height of the rib-shaped projection in the peripheral portion is set to be smaller than a height of the rib-shaped projection in the central portion.

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16. The abrasive substrate according to claim 9, wherein the concavo-convex is formed by a plurality of projections having different sizes which are molded on the same plane.

10 17. The abrasive substrate according to claim 1, wherein a plurality of male engaging elements which enables to join to and separate from the abrasive member are integrally formed with the abrasive substrate on a surface of the abrasive substrate at a fixing side to the abrasive member.

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18. The abrasive substrate according to claim 1, wherein a surface of the abrasive substrate at a fixing side for the abrasive member is rough.